

CERTIFICATE

Material Fire Test Certificate

IGNL-8180-01-01C I01 R00

DATE OF TEST 31.05.2024
 ISSUE DATE 05.06.2024
 EXPIRY DATE 04.06.2029

AS 1530.1:1994
 Combustibility test for materials

SPONSOR

Acetech Architectural Pty Ltd
 1A 42 Lisbon Street
 Fairfield East, NSW 2165

TEST BODY

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Test body is the test location



NATA Accredited Laboratory
 Number: 20534 Site number: 24604
 Accredited for compliance with
 ISO/IEC 17025 - Testing

Specimen Identification

Acetech-Core

Specimen Description

The sponsor described the tested specimen as the aluminium layers from the aluminium composite panels. It is silver in colour and has an end use as external wall cladding. The aluminium composite panels are composed of the following material layers:

- Layer 1 – 0.7 mm thick aluminium sheet
- Layer 2 – 2.8 mm thick expanded aluminium core comprised of 0.3 mm thick aluminium wall
- Layer 3 – 0.5 mm thick aluminium sheet.

The specimens were received as aluminium discs each with a nominal thickness of 0.67 mm and a nominal density of 2.55 g/cm³. The discs were silver in colour.

Ignis Labs was not responsible for the sampling stage. All specimens were sampled and fabricated by the test sponsor. The test results apply to the specimens as received.

The test specimens are cylindrical, and each has:

(a) Nominal diameter (mm):	44.91
(b) Nominal height (mm):	50.75
(c) Nominal volume (cm ³):	80.35
(d) Nominal Mass (g):	205.21
(e) Colour:	Silver

Test Method

Five (5) specimens were tested in accordance with Australian Standard 1530 Methods for fire tests on building materials, components and structures, Part 1 – 1994: Combustible test for Materials. The test apparatus is constructed in accordance with the requirements of ISO 1182:2010 which has been verified to be equivalent to the apparatus requirements of AS 1530.1:1994 with the exception that a suitable alternative insulating material was used to fill the annular space between the furnace tubes, as specified in Clause 4.2 of ISO 1182:2010.

Observations

The specimens exhibited equivalent behaviour, and none ignited. Melting was observed between 25 and 30 minutes into the test. The tests were all terminated when melting was observed in order to prevent damage to the test apparatus without reaching equilibrium. The negative mass loss of specimen 4 can be neglected with the uncertainty from the specimen phase change. After the test, the specimens had melted onto the base of the specimen holder. The test duration is shorter than required minimum 30-mins test duration.

Being aluminium, the test specimens have a melting temperature of approximately 600 °C and are therefore evaluated in accordance with Clause A4 of AS 1530.1-1994 as applicable to thermally unstable materials. The tests were undertaken at 750 ±5 °C, at which temperature stabilisation was evaluated.

Results

The specimen achieved the following results:

	Symbol	Arithmetic
Mean furnace thermocouple temperature rise:	ΔT _f	4.60 °C
Mean specimen centre thermocouple temperature rise:	ΔT _c	0.85 °C
Mean specimen surface thermocouple temperature rise:	ΔT _s	2.47 °C
Mean duration of sustained flaming:		0 s
Mean mass loss:	Δm	1.13 %

Combustibility

The specimens are NOT deemed COMBUSTIBLE according to the test criteria specified in Clause 3.4 of AS 1530.1-1994.



Test Supervisor
 Darren Laker



Technical Lead
 Jessica Ying

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Disclaimer These test results relate only to the behaviour of the test specimens of the material under the particular conditions of the test, and they are not intended to be the sole criterion for assessing the potential fire hazard of the material in use. The information contained in this document is provided for the sole use of the recipient and no reliance should be placed on the information by any other person. In the event that the information is disclosed or furnished to any other person, Ignis Labs Pty Ltd accepts no liability for any loss or damage incurred by that person whatsoever as a result of using the information.

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SUMMARY OF MEASUREMENTS AND OBSERVATIONS OF SPECIMENS UNDER TEST

Parameter	Symbol or expression	Unit Symbol	Specimen Results				
			1	2	3	4	5
Atmospheric temperature	-	°C	19.00	18.20	18.60	19.70	20.50
Humidity	-	%RH	59.60	61.90	62.60	60.10	52.00
Height	h	mm	50.95	50.43	50.62	50.77	50.96
Diameter	d	mm	44.88	44.90	44.93	44.92	44.93
Initial specimen volume	v	cm ³	80.56	79.81	80.22	80.42	80.76
Initial specimen mass	msi	g	205.28	205.07	205.26	205.23	205.23
Density	r	kg/m ³	2548.11	2569.53	2558.69	2552.03	2541.18
Sample holder weight	w	g	14.92	14.34	15.31	15.40	15.11
Final specimen mass	msf	g	199.56	205.03	202.46	207.95	204.53
Mass loss	$\Delta m = (msi - msf) / msi * 100$	%	2.78	0.02	1.36	-1.32	0.34
Total duration of sustained flaming	Cumulative total of duration of flaming	s	0.00	0.00	0.00	0.00	0.00
Initial furnace thermocouple temperature	Tfi	°C	750.30	750.10	749.30	747.90	746.90
Maximum furnace thermocouple temperature	Tfm	°C	721.90	714.30	722.80	725.60	718.70
Final furnace thermocouple temperature	Tff	°C	716.10	712.50	718.20	716.20	717.30
Furnace thermocouple temperature rise	$\Delta T_f = T_{fm} - T_{ff}$	°C	5.80	1.80	4.60	9.40	1.40
Maximum specimen centre thermocouple temperature	Tcm	°C	642.37	639.07	638.87	638.87	633.27
Final specimen centre thermocouple temperature	Tcf	°C	641.90	638.30	638.00	638.00	632.00
Specimen centre thermocouple temperature rise	$\Delta T_c = T_{cm} - T_{cf}$	°C	0.47	0.77	0.87	0.87	1.27
Maximum specimen surface thermocouple temperature	Tsm	°C	702.57	683.77	711.27	717.97	699.07
Final specimen surface thermocouple temperature	Tsf	°C	701.20	679.30	710.40	716.50	694.90
Specimen surface thermocouple temperature rise	$\Delta T_s = T_{sm} - T_{sf}$	°C	1.37	4.47	0.87	1.47	4.17
Test duration	t	min	30.60	26.40	25.50	26.00	24.00

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END OF TEST CERTIFICATE